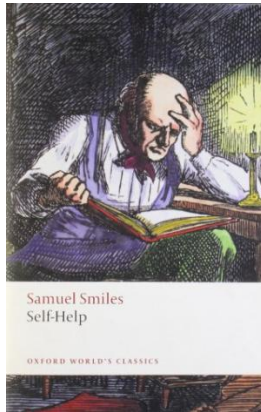


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- Authored by Samuel Smiles, Peter W. Sinnema
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